

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 07.07.11	Job No.: 00071	ADR Yes/No: NO	ADR Date: N/A	ECN #: 1001
Product No.: D412-698-023		Created By: <i>JP</i>	Approved By: <i>JP</i>	
Product Name: AUTOMATIC DOOR OPENER		Checked By: <i>JP</i>		General Manager Approval:

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>07/07/11</i>	Customer Technical Support	Y	Dstow	<i>07/07/11</i>
Production Engineering Coord	Y	JLM/EC	<i>07/07/11</i>	Marketing	N		
Director Quality Assurance	Y	SS/DT	<i>07/07/11</i>				
Customer Order Processing	N						

Reason for Change:

RELEASING MANUFACTURE DRAWINGS AND PRELIMINARY ISSUE OF IIN TO INTRODUCE KIT TO PRODUCTION

Documents Affected:

RELEASE D3552 REV. C
D3594 REV. A
D3622 REV. A
RELEASE PRELIMINARY ISSUE OF
IIN-D412-698 REV. D

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	Update D-Parts Master Binder	<i>07.07.11</i>
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ	Move electronic files for D3552, D3594 and D3622	<i>07.07.11</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	Y	KJ	D412-698-023 Kit @ CHG 001	<i>07.07.11</i>
9	Create/Update PPP's	Y	KJ		<i>07.07.11</i>
10	Update Controlled PDF Files	Y	KJ		<i>07.07.11</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Y	MP	D412-698-023 in process of being implemented in prod	<i>07.07.11</i>
14	Update Accpac Database	Y	KJ	D-Parts might already be in the system. Verify.	<i>07.07.11</i>
15	Update Access (ARC) Database	Y	KJ		<i>07.07.11</i>
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update COSS IPP/BOM	Y	JLM/EC	Update COSS/IPP/BOM as applicable.	<i>07.07.11</i>
23	Update FAI Sheets	Y	JLM/EC	Update FAI Sheets for D3594-1/-3	<i>07.07.11</i>
24	Create/Update CNC Programs	Y	JLM/EC	Update waterjet tool path for D3594-1/-3	<i>07.07.11</i>
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

IIN-D412-698 Rev. D is released as Preliminary Issue for the sole purpose of helping Prod. Eng. Coord. create the pick list for D412-698-023 Kit.
IIN-D412-698 Rev. D will be officially released through another ENC.

Marc Bellavance

From: David Shepherd [dshepherd@dartaero.com]
Sent: Wednesday, July 11, 2007 12:01 PM
To: 'Marc Bellavance'
Subject: RE: D412-698-023 Automatic Door Opener

Marc,

Go ahead and release the D-part drawings yourself.
Release the IIN as preliminary.

David

From: Marc Bellavance [mailto:mbellavance@dartaero.com]
Sent: Wednesday, July 11, 2007 9:42 AM
To: 'David Shepherd'
Subject: D412-698-023 Automatic Door Opener

David,

Bill would like Production to start manufacturing/stocking of the D412-698-023 Automatic Door Opener.
I have all the signed copies of the drawing here.
Can I release those with a preliminary issue of the IINs?
Or would you prefer I release preliminary issues of the drawings and IINs, and have Linda stamp all W/Os with "Positive Recall"?

Marc

No virus found in this incoming message.
Checked by AVG Free Edition.
Version: 7.5.476 / Virus Database: 269.10.2/893 - Release Date: 7/9/2007 5:22 PM

No virus found in this outgoing message.
Checked by AVG Free Edition.
Version: 7.5.476 / Virus Database: 269.10.2/894 - Release Date: 7/10/2007 5:44 PM